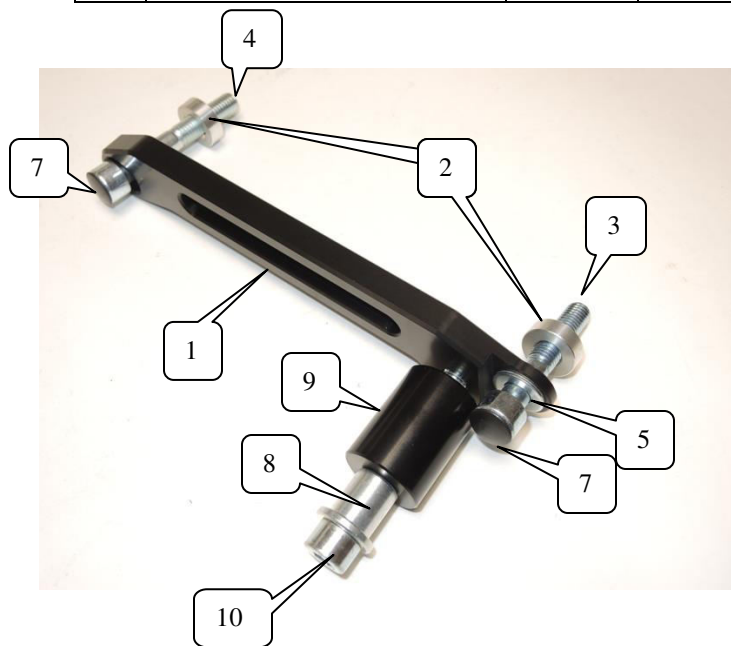


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BMW S 1000XR 2015-

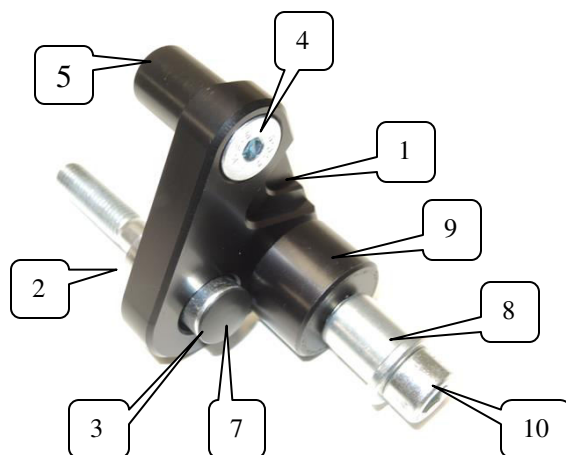
Fitting kit left side:

ID	Descrip.	Cat.N	Qt
1	Dural. adapter	701	1
2	Dural. spacer d=6,7	1105	2
3	Bolt M10x60 rear	850	1
4	Bolt M10x65 front	943	1
5	Washer M10	804	1
6	3M Tape	3M	1
7	Plast. cover	X4	2
8	Steel insert	X1	1
9	Dural. spacer d=40mm	DV4	1
10	Bolt M10x75	1007	1

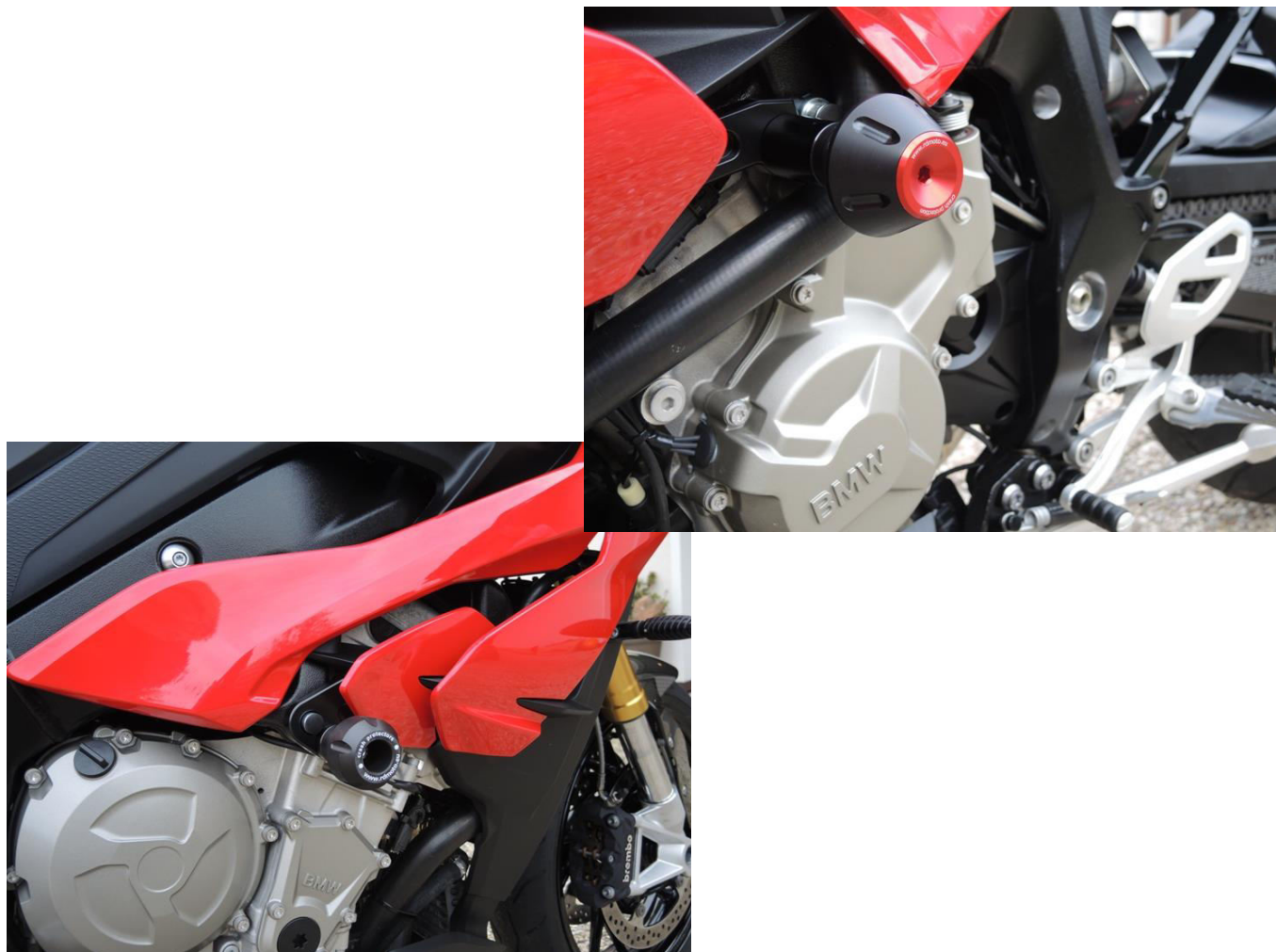


Fitting kit right side:

ID	Descrip.	Cat.N	Qt
1	Dural. adapter	700	1
2	Dural. spacer d=7,2mm	1107	1
3	Bolt M10x65	943	1
4	Bolt M8x30	942	1
5	Poly. cylinder d=20mm	X6	1
6	3M tape	3M	1
7	Plast. cover	X4	2
8	Steel insert	X1	1
9	Dural. spacer d=20mm	DV2	1
10	Bolt M10x55	1002	1



During assembly to proceed as the pictures.



Assembly instruction:

1. Remove orig. Screws from the left side of the motorcycle frame. 3M tape stick on the frame.
2. According to the attached photos assemble duralumin adapter ID.1. Place ID.2 spacers into the frame.
3. Tighten the screws M10. Get back fairing on the bike.
4. Insert the steel box ID.8. into the protector. Under the protector Place dural. ID.9 spacer. By bolts ID.10 mounting protector.
5. The right side. Use bolt ID.4 for mounting poly.cylinder ID.5 from the back side. On the frame stick 3M tape and remove orig. M10 screw. Place alu. spacer into the frame. ID.2.
6. Insert the steel box ID.8. into the protector. Under the protector Place dural. ID.9 spacer. By bolts ID.10 mounting protector.

Note: During installation, we recommend using glue on the threads (blue color)