



## FITTING INSTRUCTIONS

Belly Pan

**Kit 75****KAWASAKI VERSYS 1000 / VERSYS 1000 SE 19+****Part No. 320-K120**

Qty	Description	Office Use	Item No
1	LH side panel	-	1
1	RH side panel	-	2
1	Grill	9003-B0127B	3
1	Front left bracket	9003-B0124Z	4
1	Rear left bracket	9003-B0126Z	5
1	Front right bracket	9003-B0101Z	6
1	Rear right bracket	9003-B0125Z	7
4	Grommet	#135	8
4	Spacer	34	9
4	M6x20 Socket screw	31	10
4	M6 Flange nut	17	11
4	M6x20 Nylon screw	13	12
4	M6 Nylon nut	12	13
1	M6x16 socket screw	#63	14
2	Powerbronze logos	#157	15



Prior to using this product, please refer to our Terms and Conditions on the website.

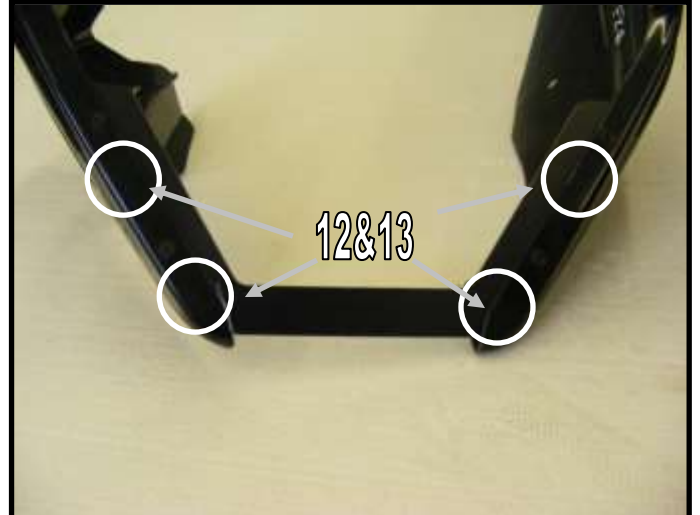
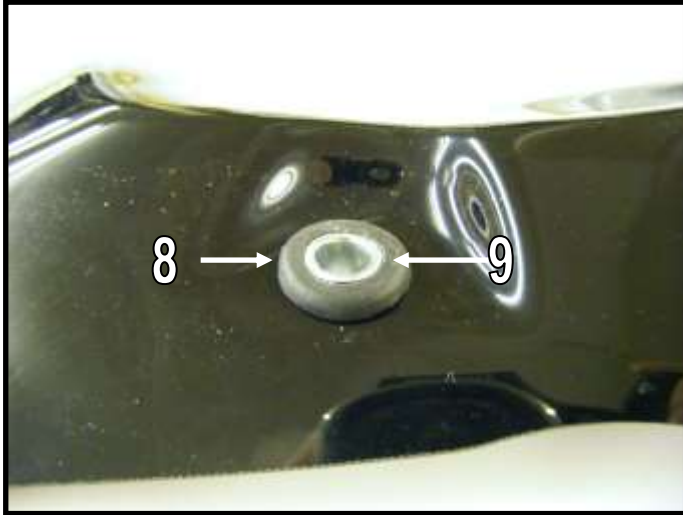
When fitting your Powerbronze product it will help you to use your motorcycle manual for disassembly and reassembly of your motorcycle. You will need a set of spanners, sockets, Allan keys & screwdrivers.

Taking a few moments to check the parts list and familiarising yourself with the kit will make fitting easier. Remember; whenever a part is fixed by using several nuts, bolts or screws they should be left loose until all are in place and then tightened

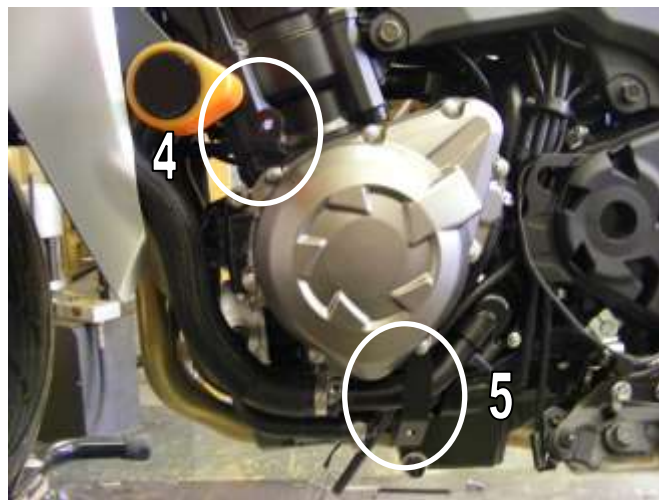
Remove protective film from plastic panels (1 & 2)

Fit grommets (8) into holes in belly pan.  
Fit spacers (9) into grommet.

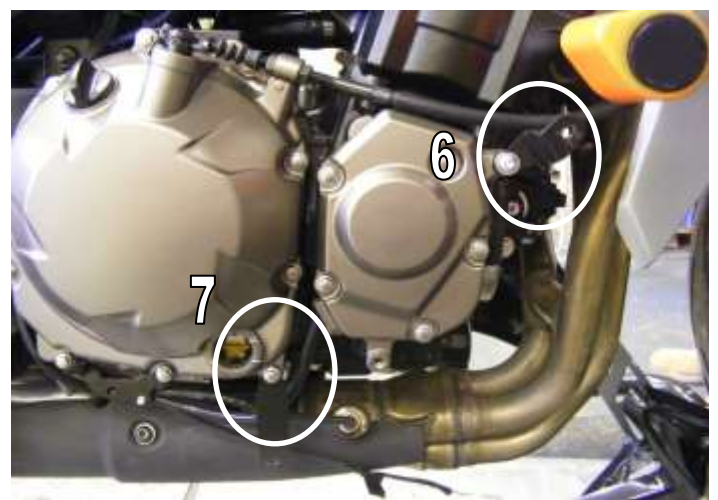
Fit grill (3) inside belly pan Panels (1 & 2) using M6 x 20 nylon  
Screws (12) and M6 nylon flange nuts (13) to secure in place



Loosely fit Left hand side brackets and rear right brackets using original fixings, and front right bracket using M6x16 socket screw(14).



Left hand side brackets.



Right hand side brackets.

Loosely fit belly pan to brackets using M6x20 socket flange screws (10) and M6 flange nuts (11). Once positioned correctly, fully tighten all brackets.

**Always check alignment of belly pan and mounting bolt tension periodically.**